

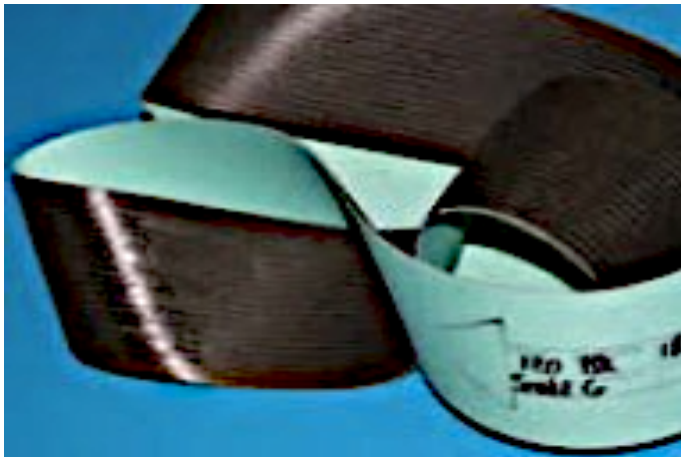


PROVEN • DURABLE • RELIABLE • VERSATILE



Polishing Belts

In glass processing, abrasive belts are primarily used for seaming. Different belt types are available for specific applications depending on surface quality and material removal. Norton offer diamond abrasive belts, SIC grinding belts and cork belts for polishing.



Type of abrasive:

Diamond

Typical application:

Seaming

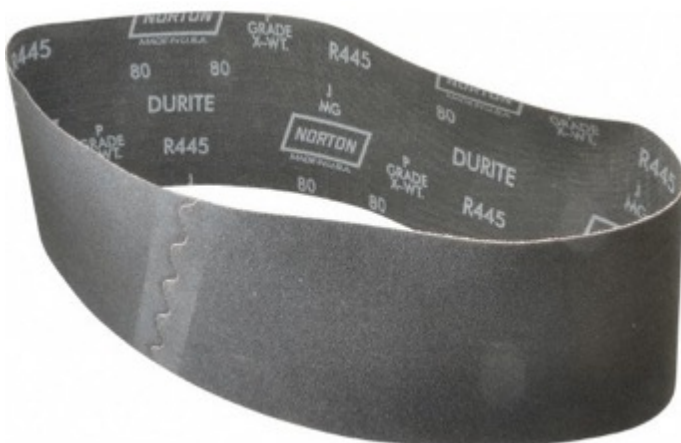


Type of abrasive:

NORaX® structured silicon carbide

Typical application:

Seaming



Type of abrasive:

Silicon Carbide

Typical application:

Seaming of glass edges with different grit sizes, depending on the material removal and the desired surface quality



Type of abrasive:

Cork

Typical application:

Polishing glass edges

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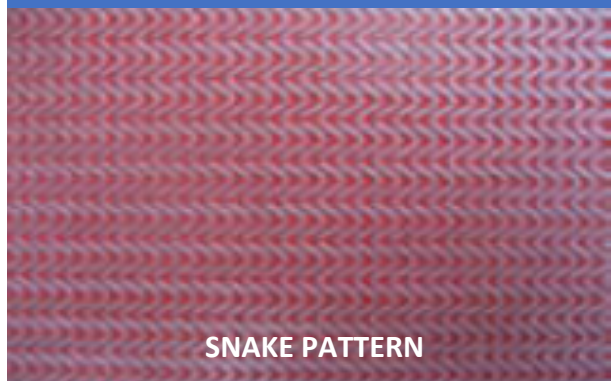
Telephone: + 65 6748 3093

Fax: +65 6748 7202

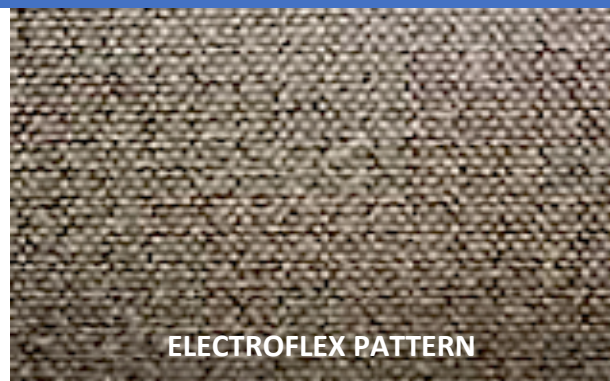
Email: admin@everjoy.com.sg

Diamond Abrasive Belts

Pattern Of Coating



SNAKE PATTERN



ELECTROFLEX PATTERN



Diamond Abrasive Belt Sizes

Specifications

Length (mm)	Width (mm)	Grit Sizes
533	30	60 • 120 • 200 • 300 • 400
830	70	
1100	100	
1180	80	
1800	50	
	75	
1830	100	
2000	100	
2400	100	
2642	100	
2690	100	
3350	50	
	60	
	100	

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NORaX[®] Abrasive Belts

3D Structured Silicon Carbide

NORaX[®] is an engineered three-dimensional abrasive product with a special backing. It uses an innovative structure to achieve superb results for material removal, grinding pattern and tool life. Due to the unique grid technology, the product easily adapts to different requirements and increases productivity, quality and reproducibility while reducing costs, waste and material usage.

Compared with conventional SIC belts, NORaX[®] last up to 3 times longer or requires one-third less grinding time. As a result, grinding costs per workpiece can be reduced by up to 20%.



NORaX [®] Abrasive Belt Sizes				
Specifications				
Length (mm)	Width (mm)	Type	Grit Size	Order Number
457	25	U466	X70	66261191800
457	25	U466	X110	66261191801
762	50	U466	X30	66261191802
762	50	U466	X70	66261191803
762	50	U466	X110	66261191804
NORaX [®] Grit Sizes And Their Equivalent FEPA Grit Size				
FEPA	P80	P150	P180	P220
NORaX [®]	X210	X110	X90	X70

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Silicon Carbide Abrasive Belts



Silicon Carbide Abrasive Belt Sizes				
Specifications				
Length (mm)	Width (mm)	Grit Size	Bond	Order Number
330	10	P80	R445	66261190873
455	13	P220	R445	66261190888
475	15	P80	R445	69957382114
		P100		63642547788
		P120		69957382115
		P150		66261190889
		P220		66261190891
		P240		66261190893
		P320		66261190894
520	20	P80	R445	63642567304
		P120		63642547790
		P220		63642524658
530	30	P60	R445	66261190899
		P80		69957332118
		P120		69957382119
		P150		69957371883
533	12	P80	R445	66261190884
		P120		66261190885
		P400		66261190886
533	19	P80	R445	69957382116
		P180		69957382117
533	20	P80	R445	63642513590
533	25	P60	R445	66261190895
		P180		66254401734
		P400		63642525280
533	28	P80	R445	66261190900
		P100		66261190902

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Silicon Carbide Abrasive Belt Sizes

Specifications				
Length (mm)	Width (mm)	Grit Size	Bond	Order Number
533	30	P60	R445	66261190905
		P80		69957379493
		P100		69957384484
		P120		69957371884
		P180		66261188727
		P220		66261190906
		P240		66261190907
		P320		66261188731
		P400		66261188736
550	30	P320	R445	66261190909
604	100	P120	R445	63642509078
610	25	P80	R445	66261190896
610	100	P60	R445	63642523985
		P80		69957378516
		P120		63642511650
		P240		63642515267
820	60	P80	R445	66261190913
830	70	P60	R445	66261190918
		P80		69957379492
		P120		63642567280
		P150		66261190921
		P220		66261190923
1000	55	P80	R445	66957382099
1000	60	P80	R445	66254400058
1100	100	P60	R445	66261191402
		P80		66261191102
		P150		66261191103
		P220		66261191104
1160	100	P180	R445	66254437615
1620	100	P60	R445	66261191397
		P80		66261191112
		P150		66261191114
1700	100	P120	R445	66261191117
		P180		66261191119
		P220		63642546590
		P320		66261191121
1750	140	P320	R445	66261191186
1750	160	P320	R445	66261191192
		P400		66261190915

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Silicon Carbide Abrasive Belt Sizes

Specifications

Length (mm)	Width (mm)	Grit Size	Bond	Order Number
1800	50	P120	R445	66957371898
		P220		66261190912
1800	100	P60	R445	66261191960
		P80		69957375908
		P100		69957377321
		P120		69957375909
		P150		69957374301
		P180		66261021473
1803	38	P180	R445	69957382120
1830	100	P80	R445	69957375905
1835	100	180	R445	66261191122
2000	100	P80	R445	63642559833
		P120		69957382100
2000	300	P400	R445	66261191314
2350	100	P180	R445	66261191129
2400	90	P60	R445	66261191414
		P80		66261191415
2400	100	P60	R445	66261191408
		P80		69957382101
		P100		69957351687
		P120		66261020136
		P150		69957382102
		P180		66261191131
		P220		66261191134
		P400		63642561307
2400	150	P180	R445	66261191188
2500	100	P80	R445	66261177715
		P150		63642508918
		P240		63642511075
2500	150	P400	R445	63642551696
2600	100	P150	R445	66261191140
2640	150	P120	R445	63642509015
2650	100	P80	R445	66261191142
		P100		66261191143
		P120		66261180674
2690	100	P80	R445	69957379098
		P100		69957382103
		P150		69957382104
		P180		66261191147
		P220		66261191149
		P400		66261191150

Silicon Carbide Abrasive Belt Sizes

Specifications				
Length (mm)	Width (mm)	Grit Size	Bond	Order Number
2850	100	P150	R445	66261191151
2900	60	P80	R445	66261190914
		P150		66261190915
3000	100	P80	R445	69957375914
		P100		69957375915
		P120		63642536495
		P240		69957380030
		P320		63642546843
3200	90	P150	R445	66261191962
3300	100	P80	R445	66254436702
		P120		63642591483
		P150		69957382105
		P400		66254421513
3300	180	P100	R445	66261191198
3300	200	P150	R445	66261191200
		P180		66261191203
3330	100	P80	R445	66261191160
		P150		66261191162
3330	200	P60	R445	66261191413
		P150		63642551353
		P240		63642547791
		P400		63642508142
3350	30	P150	R445	66261190910
3350	90	P120	R445	66261191967
		P150		66261191964
		P220		66261191968
		P400		66261191969
3350	100	P60	R445	69957375917
		P80		69957380283
		P100		69957380284
		P120		69957375918
		P150		69957382107
		P180		69957380167
		P220		69957382108
		P240		66261191166
		P320		66261191167
		P400		69957380169

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Silicon Carbide Abrasive Belt Sizes

Specifications

Length (mm)	Width (mm)	Grit Size	Bond	Order Number
3350	120	P20	R445	63642571034
		P80		66254437774
		P120		66254437775
		P240		66254437776
3350	130	P80	R445	66261191182
3350	150	P80	R445	66957382109
3350	200	P80	R445	63642546606
		P120		63642546608
		P180		63642546611
		P220		63642546612
		P240		63642546614
		P320		63642546615
3500	180	P60	R445	66261191412
3550	100	P80		69957375921
		P240		66261191168
3700	100	P80	R445	66261191169
		P120		66261191170
		P150		66261191172
		P180		66261191176
3970	100	P80	R445	66261191179
7000	60	P150	R445	63642590610

Other sizes are available on request

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Cork Polishing Belts

Cork belts for polishing glass edges are available in two specification, W441 and W445. W445 is made of pure cork for a high gloss finish. W441 has P800-grade silicon carbide added, which can also achieve slight material removal in order to overcome minor flaws during polishing.



Cork Polishing Belt Sizes			
Specifications			
Length (mm)	Width (mm)	Type	Order Number
475	15	W445	66261191177
530	30	W445	66261191171
533	30	W445	66261189249
533	19	W445	66261191173
533	12	W445	66261191178
550	30	W445	66261191181
604	75	W445	66261190980
762	50	W445	69957383553
830	70	W445	69957382111
1100	100	W445	66261191132
1300	100	W445	66261191130
1620	100	W445	66261191127
1700	100	W445	66261191126
1800	100	W445	66261191110
1830	100	W445	69957376908
2000	300	W445	66261087943
2000	75	W445	66261191183
2000	150	W445	69957378939
2000	350	W445	69957379542
2400	100	W445	69957351686
2690	100	W445	66261191124
2700	100	W445	66261191123
3000	100	W445	69957375925
3350	200	W441	66261089427
3350	200	W445	66261191135
3350	100	W445	69957375926
3680	100	W445	66261191125

Other sizes are available on request

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