



# LOXEAL®

## ENGINEERING ADHESIVES

**PUT IT ON & GO TO SLEEP**



INDUSTRIAL GRADE UV CURING ADHESIVE

## LOXEAL 30-22

### Technical Data



#### Overview:

**Loxeal® UV 30-22** is a Fast Curing, High Strength Ultra Violet curing adhesive. Specially designed for glass to glass or glass to metal bonding. For its good optical clarity and is ideal for bonding of precious crystals.

#### Physical Properties

Composition:	Methacrylate Ester
Colour:	Clear
Viscosity (+25°C – mPas):	5,500 – 7,500
Specific Weight (g/ml):	1.1
Curing time UV (365nm):	6 to 10 seconds
Gap size to fill:	0.03mm / 2mm
Flash Point:	> +100°C
Shelf Life: 12 months at 25°C in original unopened packaging	

#### Curing Properties

To obtain the best features, clean and dry parts to bond. The polymerisation UV is belonging to the intensity of the UV lamp, to the distance from the UV light source, to the bondline gap and to the light transmittance of the substrate the light shall pass through. We recommend high intensity UV light sources with minimum radiation between 365 nm and 420 nm at 100mW/cm<sup>2</sup>. curing time may vary according to adhesive gap.

#### Properties Of Cured Adhesive

Tensile strength (ASTM D-2095-69):	8 – 12 N/mm <sup>2</sup>
Hardness (Shore D):	50 – 65
Elongation at break:	80 – 100%
Temperature range:	-55°C/+120°C
Refractive index:	1.49
Light transmittance :	> 98%
Coefficient of thermal expansion:	85 x 10 <sup>-6</sup> mm/mm/°C
Dielectric constant (+25°C 1000 Hz):	4
Dielectric strength:	10 – 12 kV/mm

#### Storage:

We recommend to store this product in a cool and dry place at temperature not exceeding +25°C. To avoid contaminations, do not refill containers with used products. For more information on applications, storage and handling, contact Loxeal Technical Service.

#### Safety and Handling:

Consult the Safety Data Sheet before use

#### Note:

The data contained herein, obtain in Loxeal laboratories, are given for information only; if specifics are required, please contact Loxeal technical department. Loxeal ensures abiding quality of supplied products according to its own specifics. Loxeal cannot assume responsibility for the results obtained by others which methods are not under Loxeal control. It is user's responsibility to determine suitability for user's purpose of any product mentioned herein. Loxeal disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from the sale or use of Loxeal products. Loxeal specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.

Everjoy Industrial Supplies Pte. Ltd.

38 Woodlands Industrial Park E1, #04-11 Singapore 757700

Tel.: +65 6748 3093 Fax: +65 6748 7202 Email: salesmgnt@everjoy.com.sg