



LOXEAL®

ENGINEERING ADHESIVES

PUT IT ON & GO TO SLEEP



INDUSTRIAL GRADE UV CURING ADHESIVE

LOXEAL 30-60

Technical Data



Overview:

Loxeal® UV 30-60 is a Fast Curing, High Strength Ultra Violet curing adhesive.

Specially designed for glass to plastic and metallized plastics (ABS) or glass to metal bonding as well as glass to glass application.

For its good optical clarity is ideal for bonding of decorative parts, bonbonnières and furnishing accessories.

Physical Properties

Composition:	Methacrylate Ester
Colour:	Clear/Opaque
Viscosity (+25°C – mPas):	Gel-like Paste
Specific Weight (g/ml):	1.1
Curing time UV (365nm):	8 to 15 seconds
Gap size to fill:	0.03mm / 2.5mm
Flash Point:	> +100°C
Shelf Life:	12 months at 25°C in original unopened packaging

Curing Properties

To obtain the best features, clean and dry parts to bond. The polymerization depends on the UV lamp radiation, on the distance from the lamp, on the thickness of the adhesive applied, on the light permeability of the pieces to bond and on geometry of the joint. We recommend to use UV lights able to produce UV waves between 365 nm and 420 nm at 100mW/cm². Curing time may vary according to adhesive gap.

Properties Of Cured Adhesive (Typical)

Tensile strength (ASTM D2095-69):	4 – 8 N/mm ²
Hardness (Shore D):	50 – 60
Temperature range:	-55°C to +120°C
Refractive index:	1.49
Light transmittance :	> 98%
Coefficient of thermal expansion:	85 x 10 ⁻⁶ mm/mm/°C
Dielectric constant (+25°C 1000 Hz):	4
Dielectric strength:	10 - 12 kV/mm

Storage:

Store the material in a cool and dry place at temperature not exceeding +25°C. To avoid contaminations do not refill containers with used product. For more information on applications, storage and handling contact Loxeal Technical Service.

Safety and Handling:

Consult the Safety Data Sheet before use

Note:

The data contained herein, obtain in Loxeal laboratories, are given for information only; if specifics are required, please contact Loxeal technical department. Loxeal ensures abiding quality of supplied products according to its own specifics. Loxeal cannot assume responsibility for the results obtained by others which methods are not under Loxeal control. It is user's responsibility to determine suitability for user's purpose of any product mentioned herein. Loxeal disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from the sale or use of Loxeal products. Loxeal specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.

Everjoy Industrial Supplies Pte. Ltd.

38 Woodlands Industrial Park E1, #04-11 Singapore 757700

Tel.: +65 6748 3093 Fax: +65 6748 7202 Email: salesmgnt@everjoy.com.sg