



# Surface Conditioner Activator 11

## Overview:

**Loxéal® Surface Conditioner Activator 11** Cleans, degreases parts and speeds up anaerobic adhesives and sealants fixture time. Curing effect is obtained in 20 - 120 seconds depending on type of adhesive, gap between parts and room temperature; wait for solvent evaporation before assembling parts.

It can be used either on flange or threaded joints; its use might reduce final mechanical strength. The Activator is applied on one surface and allow to dry for a few seconds.

## Physical Properties

Composition:	Organic chemicals in solvent
Appearance:	Green
Viscosity (+25°C - mPas):	1 - 2
Specific weight at +25°C (g/ml) :	0.8
Flash point (COC/DIN/ISO 2592):	+21°C
Shelf life: 1 year in original unopened packaging @+25°C	

\*\* Pieces keep their activation for three months if stored against dust and atmospheric agents.

Breakaway locking torque (ISO 10964) after 5':

>5 Nm (Ref. AE 83-54)

## Storage

We recommend to store product in a cool and dry place at temperature non-exceeding +20°C. To avoid contaminations do not refill containers with used product. For more information on applications, storage and handling contact Loxéal Technical Service

## Safety and handling

Consult the Safety Data Sheet before use

## Note

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