



Surface Conditioner Activator 18

Overview:

Loxreal® Surface Conditioner Activator 18 Solvent free Activator to speed up the setting time of anaerobic adhesives and sealants. Curing effect is obtained in 20 - 120 seconds depending from type of adhesive, gap between parts and room temperature. Apply the Activator to one surface and the anaerobic Adhesive to the other one.

As it is solvent free there is no need to wait before assembling; it's not harmful. It can be used either on flange or threaded joints; its use might cause a lowering of final mechanical strength.

Physical Properties

Composition:	Methacrylate esters
Appearance:	Green
Viscosity (+25°C - mPas):	5 - 10
Specific weight at +25°C (g/ml) :	0.97
Flash point:	> +100°C
Activation effect on surface:	24 hours
Shelf life: 1 year in original unopened packaging @+25°C	

Breakaway locking torque (ISO 10964) after 5' :
>5 Nm (Ref. AE 83-54)

Storage

We recommend to store product in a cool and dry place at temperature non-exceeding +20°C. To avoid contaminations do not refill containers with used product. For more information on applications, storage and handling contact Loxreal Technical Service

Safety and handling

Consult the Safety Data Sheet before use

Note

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