



LOXEAL®
ENGINEERING ADHESIVES
PUT IT ON & GO TO SLEEP



Surface Conditioner Activator 20

Overview:

Loxreal® Surface Conditioner Activator can be used with both acrylic adhesives and with anaerobic adhesives. Apply the Adhesive on one part and the Activator on the other; assemble parts and wait few minutes to achieve fixing

Physical Properties

Composition:	Iminoaldehydes derivate
Appearance:	Brown
Viscosity (+25°C - mPas):	10 - 15
Specific weight at +25°C (g/ml) :	0.90
Flash point:	> +100°C
Active content:	100
Activation effect on surface:	2 hours
Shelf life:	1 year in original unopened packaging @+25°C

Curing time with Adhesive 33-00 : 1' - 3'
Curing time with Adhesive 3439 : 1' - 2'
Curing time with Adhesive 3459 : 1' - 2'

Directions for use

Clean and degrease surfaces to be bonded with Loxreal Cleaner 10. Apply the Activator on one surface and the Adhesive on the other. Join and press parts until adhesion is reached. Clean the excess of product with organic solvent. For gaps bigger than 0,5 mm apply Loxreal Activator on both surfaces. Wait for 24 hours to place parts under stressed conditions.

Storage

We recommend to store product in a cool and dry place at temperature non-exceeding +25°C. To avoid contaminations do not refill containers with used product. For more information on applications, storage and handling contact Loxreal Technical Service

Safety and handling

Consult the Safety Data Sheet before use

Note

The data contained herein, obtained in Loxreal laboratories, are given for information only; if specifics are required, please contact Loxreal Technical Department. Loxreal ensures abiding quality of supplied products according to its own specifics. Loxreal cannot assume responsibility for the results obtained by others which methods are not under Loxreal control. It is user's responsibility to determine suitability for user's purpose of any product mentioned herein. Loxreal disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Loxreal products. Loxreal specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.



Everjoy Industrial Supplies Pte. Ltd.

38 Woodlands Industrial Park E1, #04-11 Singapore 757700

Telephone: + 65 6748 3093

Fax: +65 6748 7202

Email: salesmgnt@everjoy.com.sg