



Cleaner 10 Non CFC Surface Cleaner

Overview:

Loxeal[®] Cleaner 10 is a non-CFC solvent based formulation for cleaning and degreasing of surfaces to be bonded or sealed with Loxeal adhesives or sealant

Liquid Properties

Appearance:	Clear liquid
Boiling range:	+92°C/ +102°C
Flash point (COC/DIN/ISO 2592):	-1°C (Flammable)
Vapour pressure (25°C) DIN 51616:	< 100 mbar
Water solubility 25°C:	Non soluble
Density 25°C DIN 51757:	0.70 g/ml
TLV, ppm :	346
Drying time + 25°C - seconds:	60
Corrosivity:	Non

Typical Applications

- Treated surfaces
- Worked surfaces
- Plastics substrates
- Oil/grease contaminated surface
- Surfaces treated with protective coating

Cleaner 10 has no effect on the speed of cure or final strength of Loxeal adhesives and sealants while unclean or partially cleaned can affect negatively on adhesive performances.

Handling Precautions

This solvent can affect certain plastics, coatings and fabrics. It is recommended to test all surfaces for compatibility before use

Directions for use

1. Treat surfaces to be bonded by spraying with Loxeal Cleaner 10.
2. Wipe surfaces when still wet with a clean towel to ensure heavy contamination is removed.
3. Allow the solvent time to evaporate until the surfaces are completely dry.
4. Apply the adhesive or sealant immediately after drying and assemble bond.

The solvent can affect certain plastic or coatings. It is recommended to check all surfaces for compatibility before use.

Handling Precautions

Cleaner 10 is highly flammable. Special care must be taken to avoid contact of the cleaner or its vapour will naked flame or any electrical equipment that is not flame proofed. Avoid prolonged or repeated skin contact. Use only in a well ventilated area. No smoking in presence of cleaner.

Storage

We recommend to store product in a cool and dry place at temperature non-exceeding +5°C to +25°C. To avoid contaminations do not refill containers with used product. For more information on applications, storage and handling contact Loxeal Technical Service

Safety and handling

Consult the Safety Data Sheet before use

Note

The data contained herein, obtained in Loxeal laboratories, are given for information only; if specifics are required, please contact Loxeal Technical Department. Loxeal ensures abiding quality of supplied products according to its own specifics. Loxeal cannot assume responsibility for the results obtained by others which methods are not under Loxeal control. It is user's responsibility to determine suitability for user's purpose of any product mentioned herein. Loxeal disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Loxeal products. Loxeal specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.



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