

# Single Layer Flexible Graphite

- GRAFOIL® Single Layer flexible graphite materials are pure graphite compressed at high pressure to form the various thicknesses.
- Graphite purity range 97% to 99.998%
- Continuous operating temperature ranges from 240°C to 525°C, also function up to 3000°C in vacuum or reducing environments.
- Chemical resistant to aggressive chemical.
- The most efficient sealing gaskets and packing
- Good and healthy replacement for asbestos
- Unlimited shelf Life
- Low outgassing











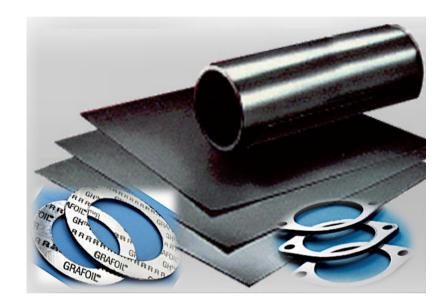




Single Layer Material (Service to 450°C) TG-411 – 99.998% Graphite

# **Product Overview**

GRAFOIL® TG-411 flexible graphite is highly purified for applications requiring ultra-high purity levels.



**Typical Properties\*** GRAFOIL® TG-411

| Characteristic Typical Value                      |   |
|---|---|
| Thickness   | 0.015" (0.38 mm)                        |
| Sheet size  | 18.11" x 29.53" (460 mm x 750 mm)       |
| Bulk Density                                      | 70 lb/ft <sup>3</sup> (1.12 g/cc)       |
| Chlorine (Cl)                                     | 0.23 ppm                                |
| Calcium (Ca)                                      | 0.17 ppm                                |
| Sulfur (S)  | 1.15 ppm                                |
| Sodium (Na)                                       | 0.08 ppm                                |
| Aluminum (Al)                                     | 0.06 ppm                                |
| Phosphorous (P)                                   | 0.19 ppm                                |
| Iron (Fe)   | 0.15 ppm                                |
| Zinc (Zn)   | <0.05 ppm                               |
| Potassium (K)                                     | 0.02 ppm                                |
| Magnesium (Mg)                                    | 0.01 ppm                                |
| Cobalt  | <0.05 ppm                               |
| Chromium (Cr)                                     | <0.10 ppm                               |
| Boron (B)   | 0.02 ppm                                |
| Copper (Cu)                                       | <0.05 ppm                               |
| Nickel (Ni)                                       | 0.01 ppm                                |
| Arsenic (As)                                      | <0.01 ppm                               |
| Silicon (Si)                                      | 1.15 ppm                                |
| Manganese (Mn)                                    | <0.010 ppm                              |
| Mercury (Hg)                                      | <0.5 ppm                                |
| Tantalum (Ta)                                     | < 5 ppm                                 |
| Bromine (Br)                                      | <0.1 ppm                                |
| Selenium (Se)                                     | <0.1 ppm                                |
| Germanium (Ge)                                    | <0.1 ppm                                |
| Titanium (Ti)                                     | 0.05 ppm                                |
| Lithium (Li)                                      | <0.05) ppm                              |
| Total Impurities                                  | 3.4 ppm                                 |
| Certification                                     | Certify to Grade                        |
| Note: *Properties listed are typical and cannot b | be used as accept/reject specifications |

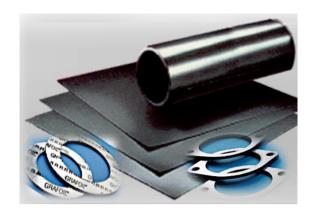
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Single Layer Material – (Service to 450°C) GTA – 99.8% Graphite

#### **Product Overview**

GRAFOIL® GTA flexible graphite is a nuclear-certified and high-purity for use in nuclear applications. It is certified to meet General Electric Nuclear Nonmetallic Material Specification D50YP12 (Rev 2).



## **Applications**

Applications that do not require oxidation inhibitor.

- Nuclear
- Semiconductor

| Typical Properties* | <b>GRAFOIL®</b> GTA |
|---------------------|---------------------|
|---------------------|---------------------|

| Characteristic  | Typical Value  |
|---|--|
| Thickness   | 0.005" (0.13 mm)<br>0.010" (0.25 mm)<br>0.015" (0.38 mm)<br>0.020" (0.51 mm)<br>0.025" (0.64 mm)<br>0.030" (0.76 mm) |
| Width   | 24" (610 mm)<br>39.4" (1000 mm) for >0.015" (0.38 mm)  |
| Length  | 100' (30.5 mm)   |
| Bulk Density  | 70 lb/ft <sup>3</sup> (1.12 g/cc)  |
| Ash Content   | 0.2%   |
| Carbon Content  | 99.8%  |
| Leachable Chloride  | <10 ppm  |
| Sulfur Content  | 450 ppm  |
| Total Chlorides   | <50 ppm  |
| Total Fluorides   | <10 ppm  |
| Total Halogens  | 40 ppm   |
| Total Nitrates  | 10 ppm   |
| Mercury (Hg)  | <0.5 ppm   |
| Phosphorus  | 30 ppm   |
| Aluminum (Al)   | 15 ppm   |
| Copper (Cu)   | <10 ppm  |
| Operating Temperature (in air) (in vacuum or reducing environments)                     | -400°F to 850°F (-240°C to 450°C)<br>-400°F to 5400°F (-240°C to 3000°C)   |
| Certification   | Certify to Grade   |
| Note: *Properties listed are typical and cannot be used as accent/reject specifications |  |

Note: \*Properties listed are typical and cannot be used as accept/reject specifications

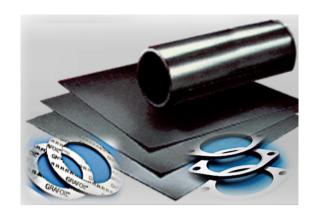
While maintaining an effective seal, GRAFOIL® material exhibits virtually no creep relaxation. As a result, the need for periodic bolt tightening is greatly reduced.



Single Layer Material – (Service to 450°C) GTC – 97% Graphite

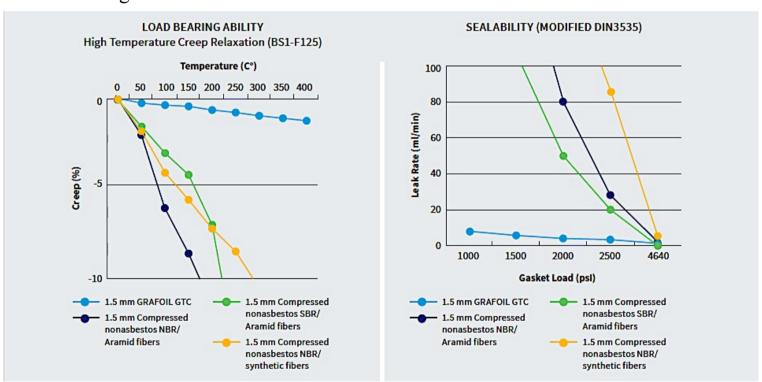
#### **Product Overview**

GRAFOIL® GTC flexible graphite is designed for use in most automotive or internal combustion applications.



#### **Applications**

- High temperature sealing applications where binder-based materials fail.
- Often combined with insert to make head gaskets, manifold gaskets and EGR assemblies.



While maintaining an effective seal, GRAFOIL® material exhibits virtually no creep relaxation. As a result, the need for periodic bolt tightening is greatly reduced.

**Typical Properties\*** GRAFOIL® GTC

| Characteristic  | Typical Value                            |
|---|--|
|   | 0.015" (0.38 mm)                         |
|   | 0.020" (0.51 mm)                         |
| Thickness   | 0.025" (0.64 mm)                         |
|   | 0.030" (0.76 mm)                         |
|   | 0.035" (0.89 mm)                         |
| Width   | 39.4" (1000 mm)                          |
| Length  | 100' (30.5 mm)                           |
| Bulk Density  | $70 \text{ lb/ft}^3 (1.12 \text{ g/cc})$ |
| Ash Content   | 3%                                       |
| Carbon Content  | 97%                                      |
| Moisture  | 0.1%                                     |
| Leachable Chloride  | < 10 ppm                                 |
| Oxidation Weight Loss   | 12%                                      |
| Compressibilty  | 43%                                      |
| at 5000 psi (35 MPa) load   | 1570                                     |
| Recovery<br>at 5000 psi (35 MPa) load   | 13%                                      |
| Tensile Strength  | 650 psi                                  |
| Operating Temperature   | -400°F to 840°F (-240°C to 450°C)        |
| Creep Relaxation Method:<br>BSI-F 125 at 6391 psi (44.1 MPa) load up to 400°C           | <3% for 70 lb/ft <sup>3</sup>            |
| Sealability Method:<br>Mod DIN 3535 at 580 psi N2 at 32 MPa load                        | <1.5 ml/min for 70 lb/ft <sup>3</sup>    |
| Certification   | Certify to Grade                         |
| Note: *Properties listed are typical and cannot be used as accept/reject specifications |  |

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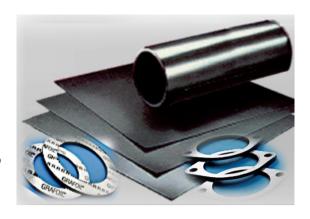
# TG - 337 Flexible Graphite

#### **Product Family**

Single Layer Material – (Service to 450°C) TG - 337 – 97% Graphite

#### **Product Overview**

GRAFOIL® TG - 337 flexible graphite is designed to allow more variation in ash content and density than GRAFOIL® GTC flexible graphite.



#### **Applications**

- High temperature sealing applications where binder-based materials fail.
- Often combined with insert to make head gaskets, manifold gaskets and EGR assemblies.

While maintaining an effective seal, GRAFOIL® material exhibits virtually no creep relaxation. As a result, the need for periodic bolt tightening is greatly reduced.

# **Typical Properties\*** GRAFOIL® TG - 337

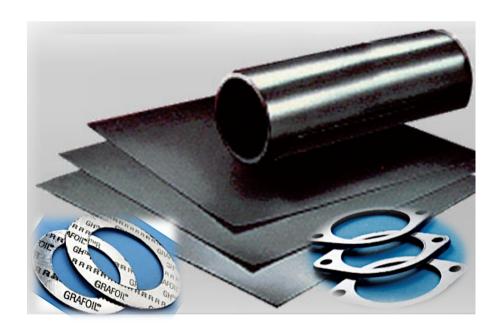
| Characteristic  | Typical Value                     |
|---|-----------------------------------|
|   | 0.015" (0.38 mm)                  |
| Thickness   | 0.025" (0.64 mm)                  |
|   | 0.030" (0.76 mm)                  |
| Width   | 39.4" (1000 mm)                   |
| Length  | 100' (30.5 mm)                    |
| Bulk Density  | 64 lb/ft <sup>3</sup> (1.0 g/cc)  |
| Ash Content   | 3%                                |
| Carbon Content  | 97%                               |
| Moisture  | 0.1%                              |
| Leachable Chloride  | < 20 ppm                          |
| Sulfur Content  | 800 ppm                           |
| Compressibilty  | 45%                               |
| at 5000 psi (35 MPa) load   | 1570                              |
| Recovery  | 10%                               |
| at 5000 psi (35 MPa) load Tensile Strength  | 400 psi                           |
| Operating Temperature   | -400°F to 840°F (-240°C to 450°C) |
| Creep Relaxation Method:  | ,                                 |
| BSI-F 125 at 6391 psi (44.1 MPa) load up to 400°C                                       | <4%                               |
| Sealability Method:   | 0.4 ml/hr                         |
| At 1000 psi (7 MPa) load, at fluid pressure 20 psi                                      |                                   |
| Certification   | Certify to Grade                  |
| Note: *Properties listed are typical and cannot be used as accept/reject specifications |                                   |



Single Layer Material – (Service to 450°C) GTE – 98% Graphite

# **Product Overview**

GRAFOIL® GTE flexible graphite is used in most industrial fluid sealing applications when inhibition against oxidation and corrosion is not required.



Typical Properties\* GRAFOIL® GTE

| Characteristic  | Typical Value  |
|---|--|
| Thickness   | 0.020" (0.51 mm)<br>0.030" (0.76 mm)<br>0.040" (1.02 mm)<br>0.060" (1.52 mm) |
| Width   | 39.4" (1000 mm)  |
| Length  | 1000' (305 mt)   |
| Bulk Density  | $70 \text{ lb/ft}^3 (1.12 \text{ g/cc})$                                     |
| Ash Content   | 1.8%   |
| Carbon Content  | 98.2%  |
| Leachable Chloride  | 10 ppm   |
| Sulfur Content  | 800 ppm  |
| Compressibilty<br>at 5000 psi (35 MPa) load   | 40%  |
| Recovery<br>at 5000 psi (35 MPa) load   | 13%  |
| Tensile Strength  | 450 psi  |
| Operating Temperature   | -240°F to 850°F (-150°C to 450°C)  |
| Certification   | Certify to Grade   |
| Note: *Properties listed are typical and cannot be used as accept/reject specifications |  |

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