## **Thermosetting Silicone Adhesive Fiberglass Tape**







**G565** 

**IPG4618** 

3M69

Colour of tapes may look different because they were taken at different environments. All should look the same physically.



## Overview

Products G565, IPG4618 and 3M69 are all white woven fiberglass cloth coated with a high temperature pressure sensitive thermosetting silicone adhesive. While the woven fiberglass cloth substrate may come from the same manufacturers and adhesive coated at respective plants. All these tapes are designed to operate in 600 volt dry location applications motors, and transformer with and without varnish coating. Key attributes like high mechanical strength and resistance to high temperatures providing excellent performance. The woven fiberglass cloth are specially treated and prepared to provide corrosion free protection. The glass cloth will not shrink, rot or burn and has a high tensile strength, is printable and excellent solvent resistance.

## **Applications**

- Insulating electric and induction type furnace power supply leads
- Securing systems requiring high mechanical strength and resistance to high temperatures
- Splicing wire SF and SFF rated 150°C and 180°C
- Insulating motor lead connectors, switcher and controls for furnaces and ovens
- Insulation coli outer wrap
- Provides heat stable insulation for hot spot application
- Bundling heavy gauge wire

| Typical Data of Respective Manufacturer  |                |                            |                             |                         |
|--|----------------|----------------------------|-----------------------------|-------------------------|
| Property                                 | Unit           | G565                       | IPG4618                     | 3M69                    |
| Colour                                   | Visual         | White                      | White & Black               | White                   |
| Adhesive Type                            | -              | Thermosetting Silicone     | Thermosetting Silicone      | Thermosetting Silicone  |
| Backing Thickness                        | mm             | 0.114                      | 0.114                       | 0.125                   |
| Adhesive Thickness                       | mm             | 0.064                      | 0.064                       | 0.052                   |
| Total Thickness                          | mm             | 0.178                      | 0.178                       | 0.177                   |
| Adhesion Strength                        | g/cm           | 551                        | 551                         | 331                     |
| Elongation At Break                      | %              | 5                          | 3                           | 5                       |
| Operating Temperature                    | °C             | 150                        | 155                         | 150                     |
| Insulation Class                         | °C             | 200                        | 200                         | 200                     |
| Dielectric Strength                      | Volt           | 3,500                      | 2,500                       | 3,000                   |
| Electrolytic Corrosion Factor            | -              | 1                          | 1                           | 0.9                     |
| Breaking Strength                        | kg/cm          | 28.6                       | 33.4                        | 28.6                    |
| Continuous Operating Temperature         | °C             | -18 to 177                 | -18 to 177                  | -18 to 177              |
| Specifications                           | -              | CSA, MIL-I-15126-GFT, U.L. | CSA, MIL-T-4053B, U.L., VDE | CSA, MIL-I-19166C, U.L. |
| Roll length                              | metre          | 33                         | 33                          | 33                      |
| Width                                    | mm             | 6 to 609                   | 6 to 609                    | 6 to 609                |
| Data provided should not be used to w    | rite specifica | ations                     |                             |                         |
| All 3 products are available ex-stock su | bject to prio  | r sales                    |                             |                         |

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